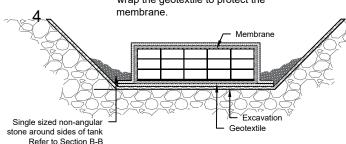


Connector clips are Red for illustration purposes only and are Grey in colour

Endplates are then clipped to the tank where required.

Wrap the crates with the geomembrane ensuring it is heat welded/sealed then wrap the geotextile to protect the



DO NOT SCALE - IF IN DOUBT ASK

INSTALLATION METHOD FOR GRAF ECOBLOC SYSTEM (OR SIMILAR AND EQUAL APPROVED) :-

- a) Excavate the trench with a safe batter (or stepped) ensuring the footprint allows for sufficient space between tank and the sides. (minimum 500mm around all sides of the
 - tank).
 b) Mark out the position of the tank including inlets and outlets.
 c) Lay min. 80mm of single sized non angular stone
 (8 to16mm) as a base for the tank. This can be laid to a maximum fall of 1°.
- a) Lay the Geotextile over the base the excavation, overlapping any joins by a minimum
- of 300mm b) Lay the Membrane on top of the Geotextile over the base and up the sides of the
- trench.
 c) Membrane must be joined by thermal fusion heated wedge welding. It is recommended that the Dual Seam method is used as this generates an unwelded channel which can be pressured with air to check the integrity of the weld.
 d) The membrane and geotextile used must meet the specification stated on the
- a) Assemble EcoBloc Maxx Crate and Baseplate, position leg ends into corresponding holes in the Baseplate. The crate will only fit in the correct orientation. Push down firmly to ensure Crate is located correctly. Assemble the row of EcoBloc Flex Crate with baseplates where inspection run is required. If a Vario shaft is to be included within the tank make sure the Vario Shaft base is in position located (Vario Shaft bases do not not require a crate baseplates).
 b) Install already assembled Crates and Baseplates onto the membrane until the first
- layer is complete. Insert retaining clips into each adjacent Crate.
 c) Check and make sure the Row of EcoBloc Flex Crates are in the correct located
- position where inspection run is required.
- position where inspection run is required.

 (i) To install the next layer of Crates remove from the stack and turn 90° and position directly above the Crate below. Push down firmly to ensure Crate is located correctly.

 NOTE: You will need to place an additional row of Ecobloc Maxx Baseplates directly on
- top of the EcoBloc Flex crates only. No more base plates are required Continue until all Crates have been installed, ensuring clips are used to secure each
- f) Fit Endplates to the sides of each Crate by positioning the bottom in place then p ushing firmly on the top section to locate into place
- a) Fix adaptor plates to the sides of the crates in the required position for the inlet and
- outlet pipes.
 b) Cut a hole in the Membrane and pull up over the adaptor plate sealing the membrane
- around the spigot of the adaptor plate.
 c) Pull Membrane up around the sides and fully wrap the crates, securing the lid in place by heated wedge welding to the side panels.
 d) Cover top and sides with the Geotextile covering the entire tank to protect the

- Membrane.
 e) Install vent pipe connection into the top of the tank at a suitable location.
 f) Backfill around the tank and for 100mm above with non-angular stone. Backfill to finished ground level with suitable material in layers.
 g) Connect intel/outlet pipes using appropriate bandseals.
 h) In order to prevent sill from entering the tank it is recommended that silt traps or catchpit manholes are installed upstream of any inlet. These should be regularly maintained to avoid the buildup of any silt.

NOTE: THIS PRODUCT MAY BE SUBSTITUTED BY A SIMILAR AND **EQUAL PRODUCT TO THE** APPROVAL OF THE ENGINEER AND CLIENT

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rev.	modifications	by	chkd	date

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PUBLIC CONSULTATION

title PROPOSED ATTENUATION TANK DETAIL - SHEET 2 OF 3

scale AS STATED @ A3

FΜ MAR '24

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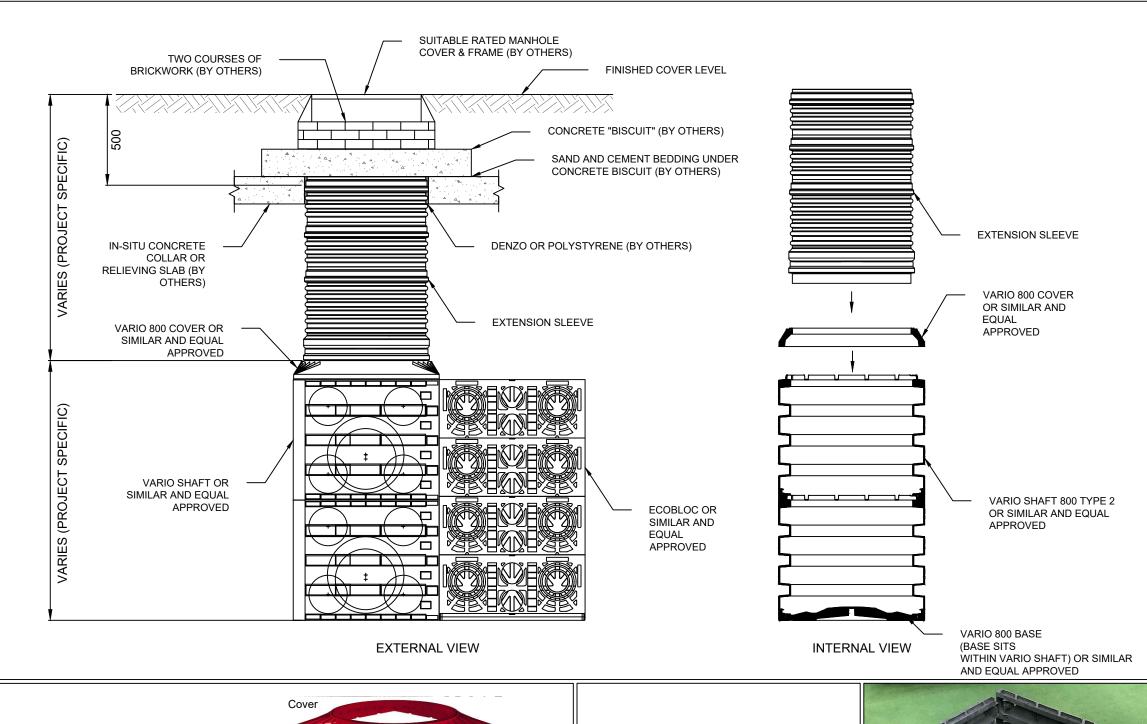
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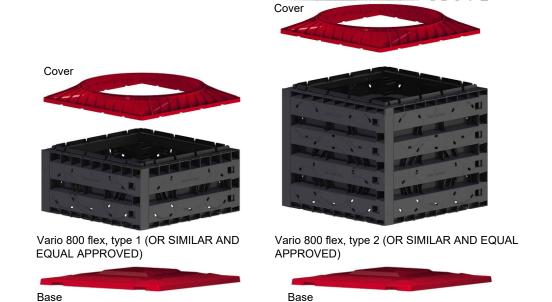
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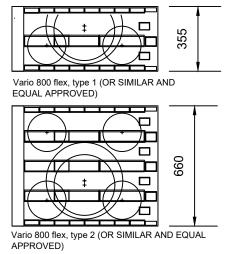
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6763-JOD-ZZ-XX-DR-A-7007 P.01









Vario 800 (or similar and equal approved) are modular and are easily assembled in a push fit

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NOTES:-

- All dimensions in mm, unless otherwise stated.
- All dimensions are nominal and may vary within manufacturing tolerances.
- All site temporary enabling works by others.

 Graf products to be installed in strict accordance with Graf
- recommendations.
- 5. This drawing is intended for guidance only. Confirmation of the suitability for a particular project should be sought from the consulting engineers prior to final design or commencement of any

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VARIO 800 TYPE 1 (OR SIMILAR AND EQUAL APPROVED)

Dimensions (mm) 800 x 800 x 355 Volume 230 (litres)

VARIO 800 TYPE 2 (OR SIMILAR AND EQUAL APPROVED)

Dimensions (mm) 800 x 800 x 660 Weiaht

Volume 420 (litres)

VARIO 800 BASE/COVER SET (OR SIMILAR AND EQUAL APPROVED)

Dimensions (mm) 800 x 800 x 100 Weight

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rev.	modifications	by	chkd	date

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title PROPOSED ATTENUATION TANK DETAIL - SHEET 3 OF 3

scale AS STATED @ A3

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	PC	EM	MAR '24

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